

5 frames – requires 16 - 10' lengths of $\frac{3}{4}$ " schedule 40 pvc pipe.

Parts list;

5 – 39 $\frac{1}{8}$

25 – 18 $\frac{3}{4}$

15 – 48

10 – 22 $\frac{3}{4}$

10 – 14 $\frac{3}{4}$

20 – Tees

35 – Elbows

Glue

How to cut:

A: 2 lengths - cut at 22 $\frac{3}{4}$ - cut intervals = 22 $\frac{3}{4}$, 45 $\frac{1}{2}$, 68 $\frac{1}{4}$, 91, 113 $\frac{3}{4}$ - 10 pieces.

B: 8 lengths - cut at 48" – cut intervals = 48, 96 – 15 pieces.

SAVE SHORT REMNANTS FOR STEP D – (7 @ 24)

C: 2 lengths - cut at 39 $\frac{1}{8}$ – cut intervals = 39 $\frac{1}{8}$, 78 $\frac{1}{4}$, 117 $\frac{3}{8}$ – 5 pieces.

SAVE REMNANT FOR STEP E – (1 @ 41)

D: 3 lengths - cut at 18 $\frac{3}{4}$ - cut intervals = 18 $\frac{3}{4}$, 37 $\frac{1}{2}$, 56 $\frac{1}{4}$, 75, 93 $\frac{3}{4}$, 112 $\frac{1}{2}$ - 25 pieces.

USE THE 7 SHORT REMNANTS FROM STEP B FOR THE REMANING 7 PIECES.

E: 1 length - cut at 14 $\frac{3}{4}$ - cut intervals = 14 $\frac{3}{4}$, 29 $\frac{1}{2}$, 44 $\frac{1}{4}$, 59, 73 $\frac{3}{4}$, 88 $\frac{1}{2}$, 103 $\frac{1}{4}$, 118 – 10 pieces.

USE REMNANT FROM STEP C (1 @ 41) FOR THE LAST 2 PIECES

YOU SHOULD END UP WITH ONE 72" PIECE FROM STEP B LEFT OVER.