

# Black soldier fly 18-gallon rearing bin instructions

#### Materials required for small bin:

- One (1) 18-gallon tote
- Two (2) 1-inch x 1-inch diameter 90-degree elbow PVC fitting
- One (1) 1-inch x 10 ft PVC pipe (could be 5ft)
- Two (2) 1-inch x 1-inch diameter 90-degree Tee PVC fitting
- One (1) 1-inch ball valve
- 1-inch circular drill bit
- Drill
- PVC cutter
- Hand saw
- File
- Gloves

#### Steps:

- 1. Mark the spaces on your tote and other materials that you plan to cut (one hole in the lid, two holes on one short side for exit ramps)
- 2. Measure the 10-foot PVC tube out to match the length and angle you want your larvae exit ramps to have
- 3. Cut PVC tube with PVC cutter and mark where entry holes will be for larvae to enter the ramps
- 4. Use handsaw to cut out entry holes in the PVC pipe exit ramp and then use the file to make the edges smoother
- 5. Attach elbow PVC fittings to the end of the entry hole ramps, set aside
- 6. Drill four holes into your tote (two for the ramps, one for the adult entry hole, and one for the drain valve)
- 7. Place the ramps into the pair of openings on the side and secure them
- 8. Cut out two pieces of PVC piping that will connect to a PVC Tee fitting in the center (this will be where the larvae crawl out of the bin)
- 9. Attach and secure valve on opening near the bottom of the tote
- 10. Attach the second PVC Tee fitting to the top for adult fly entrance



# **Exit spots for PVC pipe ramps**





### Tee PVC secured onto lid



**Drain valve** 





### Length and hole sizes in PVC ramps

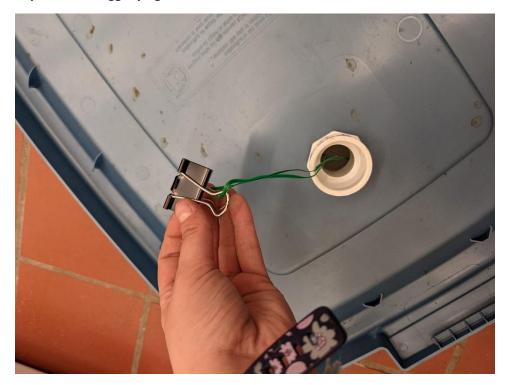


Close up of PVC pipe with larvae exit holes

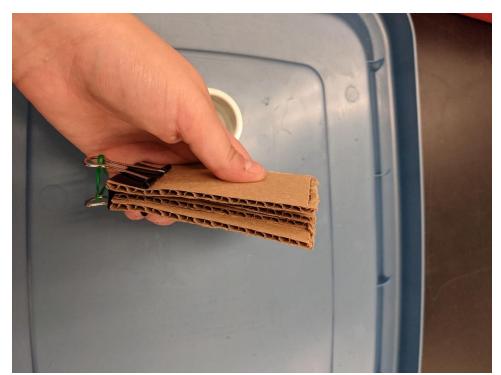




Clip to secure egg laying cardboard substrate



**Cardboard egg laying substrate** 





# Close up of larvae exit (tee PVC)

