



# Opportunities and Challenges Growing Industrial Hemp In Wisconsin

Wisconsin Land and Water Annual Conference

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Division of Extension UW-Madison

# Let's get these out of the way

- “This session is going to be smokin’”
- “I got some good stuff from this session”
- “I wonder if he is going to talk about weed or grass control?”
- “I have such a learning high from this session”
- “I am lit after attending this session”



# Plan for today

- Getting started
- Physiology
- Types of Industrial Hemp
- Growing practices
- Samples
- Local research
- Cropping system potential
- Opportunities and challenges



# Current Industrial Hemp Production

## Industrial Hemp Grown in the Open – Wisconsin and United States: 2021 and 2022

	Wisconsin			United States		
	2021	2022	2022 as % of 2021  (percent)	2021	2022	2022 as % of 2021  (percent)
<b>All Hemp</b>						
Area planted ..... acres	680	870	128	54,152	28,314	52
Area harvested ..... acres	580	740	128	33,480	18,251	55
<b>Floral Hemp</b>						
Area harvested ..... acres	110	(D)	(X)	15,980	7,105	44
Yield ..... pounds per acre	780	(D)	(X)	1,235	954	77
Production ..... pounds	86,000	(D)	(X)	19,735,000	6,781,000	34
Utilized production ..... pounds	6,000	(D)	(X)	15,733,000	6,140,000	39
Harvested not sold ..... pounds	80,000	(D)	(X)	4,002,000	641,000	16
Price ..... dollars per pound	136.00	(D)	(X)	39.60	29.10	73
Value of production ..... dollars	816,000	(D)	(X)	623,236,000	178,900,000	29

(D) Withheld to avoid disclosing data for individual operations.

(X) Not applicable.

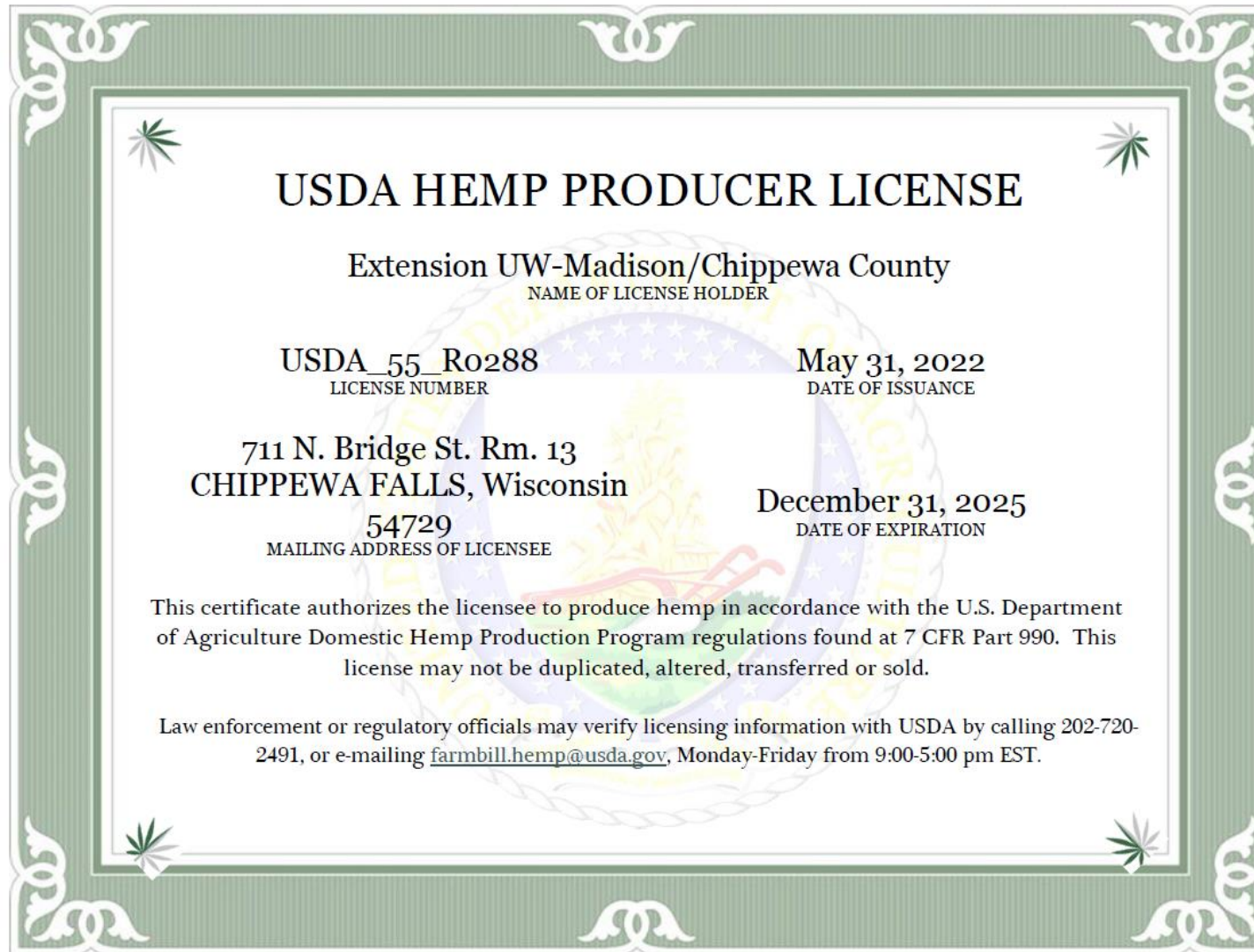


# Getting started

- Wisconsin grower License
  - USDA Domestic Hemp Production Program
    - No Cost
  - FBI Background Criminal History
  - Fees
    - Sampling
    - Testing

<b>APPLICANT</b> <small>FD-258 (Rev. 9-9-13) 1110-0046</small>		LEAVE BLANK		TYPE OR PRINT ALL INFORMATION IN BLACK		FBI		LEAVE BLANK	
SIGNATURE OF PERSON FINGERPRINTED <i>Jerome R. Clark</i>		LAST NAME Clark		FIRST NAME Jerome		MIDDLE NAME Richard			
RESIDENCE OF PERSON FINGERPRINTED 12783 115 <sup>th</sup> Ave, Chippewa Falls, WI 54729		CITIZENSHIP CTZ USA		SEX M		RACE W		DATE OF BIRTH 02 02 1966	
DATE 12/22/2022		SIGNATURE OF OFFICIAL TAKING FINGERPRINTS <i>[Signature]</i>		YOUR NO. OCA		HT. 5'9"		WT. 170	
EMPLOYER AND ADDRESS UW-Madison Chippewa County 711 N. Bridge St. Rm 13 Chippewa Falls, WI 54729		REASON FINGERPRINTED USDA Research Project		FBI NO. FBI		ARMED FORCES NO. MINU		MISCELLANEOUS NO. MINU	
1. R. THUMB		2. R. INDEX		3. R. MIDDLE		4. R. RING		5. R. LITTLE	
6. L. THUMB		7. L. INDEX		8. L. MIDDLE		9. L. RING		10. L. LITTLE	
LEFT FOUR FINGERS TAKEN SIMULTANEOUSLY					RIGHT FOUR FINGERS TAKEN SIMULTANEOUSLY				

Yes...I passed.



Extension  
UNIVERSITY OF WISCONSIN-MADISON

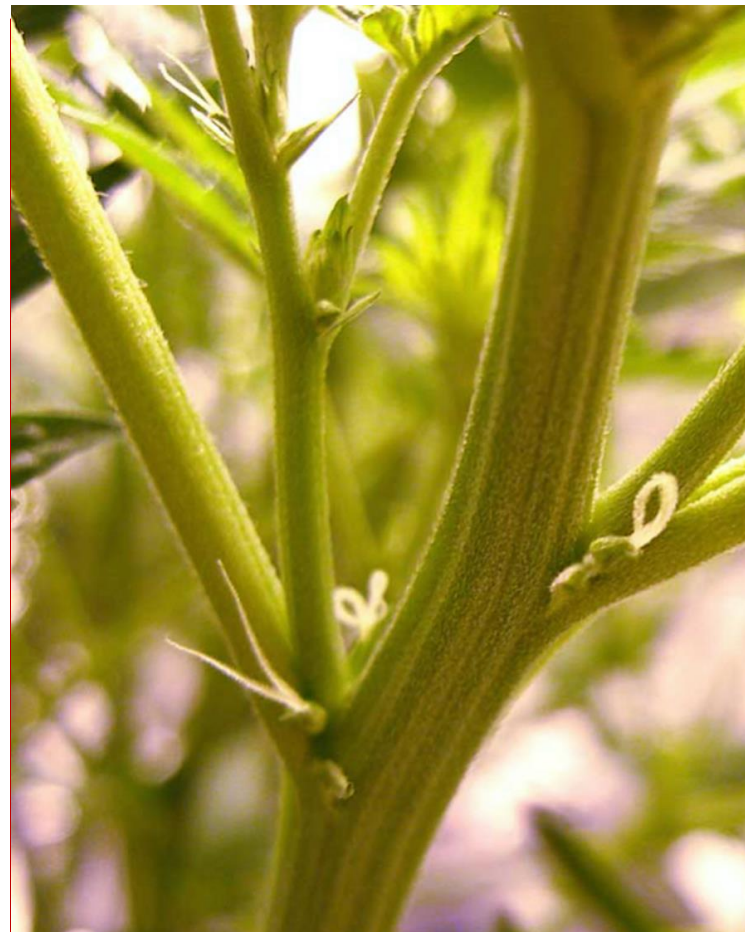
# Physiology

- Short-day plant
  - Flowers < 12hrs
- Most are diecious
- Some breeding for monecious



Male

Female





# Male Plants

- 10 to 15% taller and less robust.
- Die after shedding pollen.
- Specialized for pollen dispersal by wind.
- Bees (many types) are present at flowering but do not visit female flowers.

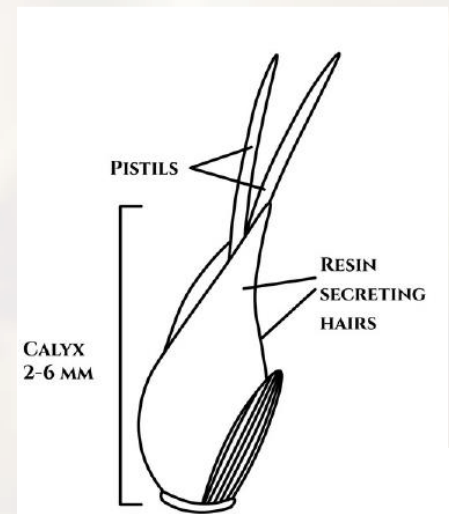


# The birds and the bees



# Female Plants

- Flowers in axillary inflorescences.
- Flowers congested.
- Stigmas are long and covered with receptive papillae.





# Industrial Hemp Production

- Types
  - Grain (oilseed)
  - Fiber
  - Hybrid (dual purpose, grain, fiber)
  - Essential Oils



# Hemp Production

- Soil

- High fertility
  - Similar to corn
- Neutral pH
- Well drained soils

- Planting date

- Warm soil temps
  - Above 50°F
  - Planting after soybeans
- Adequate soil moisture



# Hemp Grain and Fiber Production

- Seed bed prep

- Seed is best planted at 0.75"-1.25"
- Firm seed bed similar to alfalfa
- Drilled at 7" rows

- Seeding rate

- Grain (oil)
  - 25-40 lbs/acre
  - Final stand 10-15 plants/ft<sup>2</sup>
- Fiber
  - 40-80 lbs/acre
  - Final stand 30-35 plants/ft<sup>2</sup>



# Hemp Grain and Fiber Production

- Produced more like conventional grain and forage production
- Markets are scarce





# Seeds and Plants

- Grain & Fiber – male & female seeds
- CBD
  - male & female seed
  - feminized seed
- CBD Clones
  - female plants
- CBD Starts
  - Gender typed
  - Mixed male & female plants



# Hemp Seed Oil

- 30% protein, 25% starch, 30% oil
- 90% polyunsaturated oils
- High in omega-3 fatty acids
- Food, fuel, cosmetics, etc.
- Cake – used for food and animal feed



# Planting Date Study

- Most success after Memorial Day
- 2023
  - Planted
  - May 15, June 1, June 15, July 1



# Hemp Fibers



- Bast
  - Outer fibers
  - Textiles
  - Clothing
- Hurd
  - Inner fiber
  - Woody
  - Construction materials

# Grain (seed harvest)

- Harvest
  - Modern combine
  - Top 1/3 of plant for seed
  - 70-90% seed head maturity
  - Seed at 10-20% moisture
    - Wrapping may occur at drier levels



# Hemp Production

## Drying

- Minimal Heat
  - 150°F first half of drying
  - 120°F for rest of drying
- Air dry
  - Recommended if at lower levels

## Yield

### Seed

800 to 1800 pounds/acre

### Fiber

2-5 tons/acre



# Division of Extension Research



# Essential Oils

- 2019-2020
- Oregon State University
  - Buffalo County
- Female plants only





# Chippewa Plots – Sandy Loam Soils



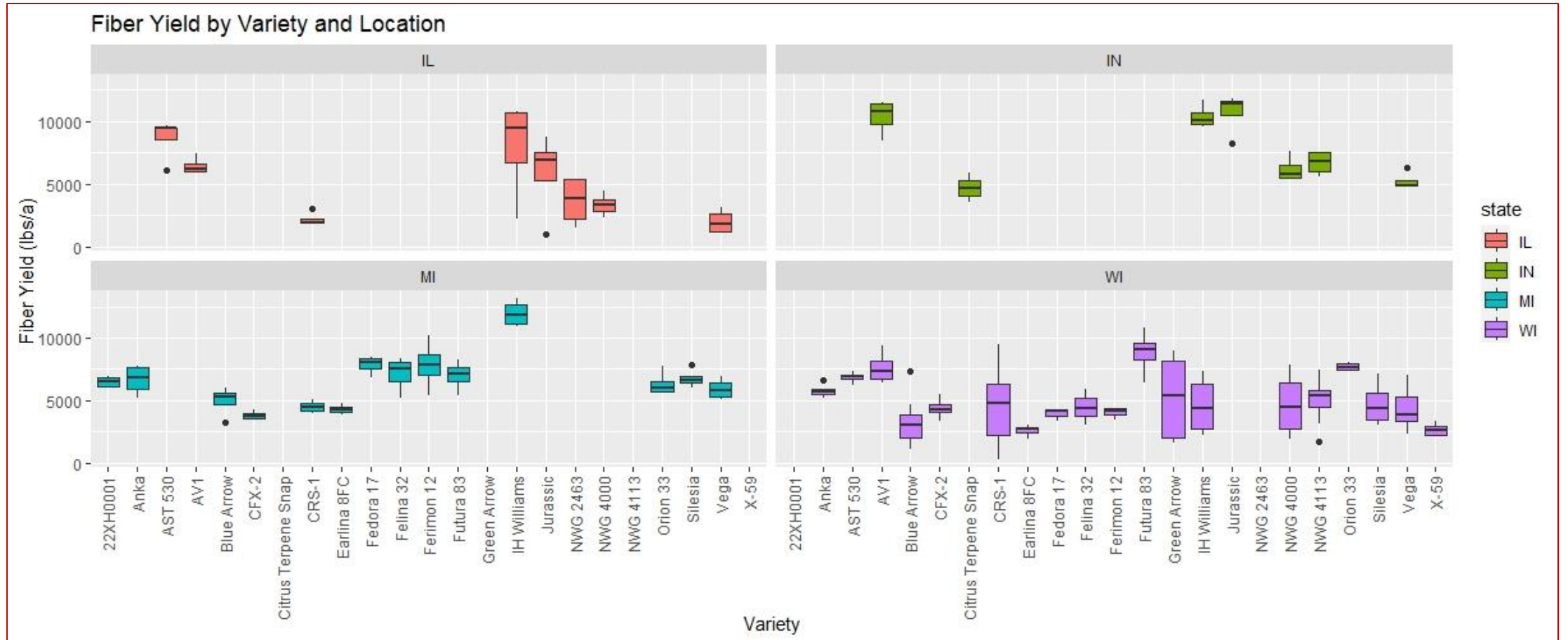
Nitrogen Rate  
and Seeding  
Rate Trial

Variety Trial

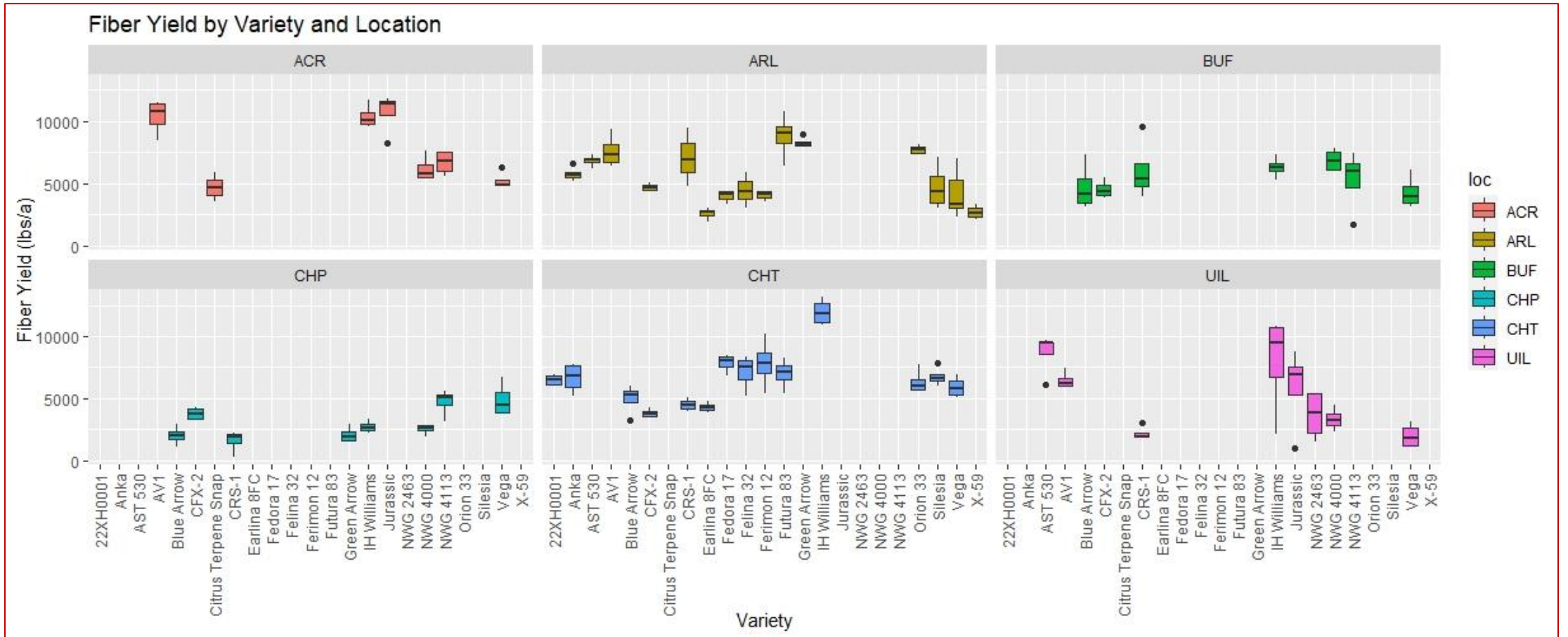
# Variety differences



# Variety Evaluation - Midwest

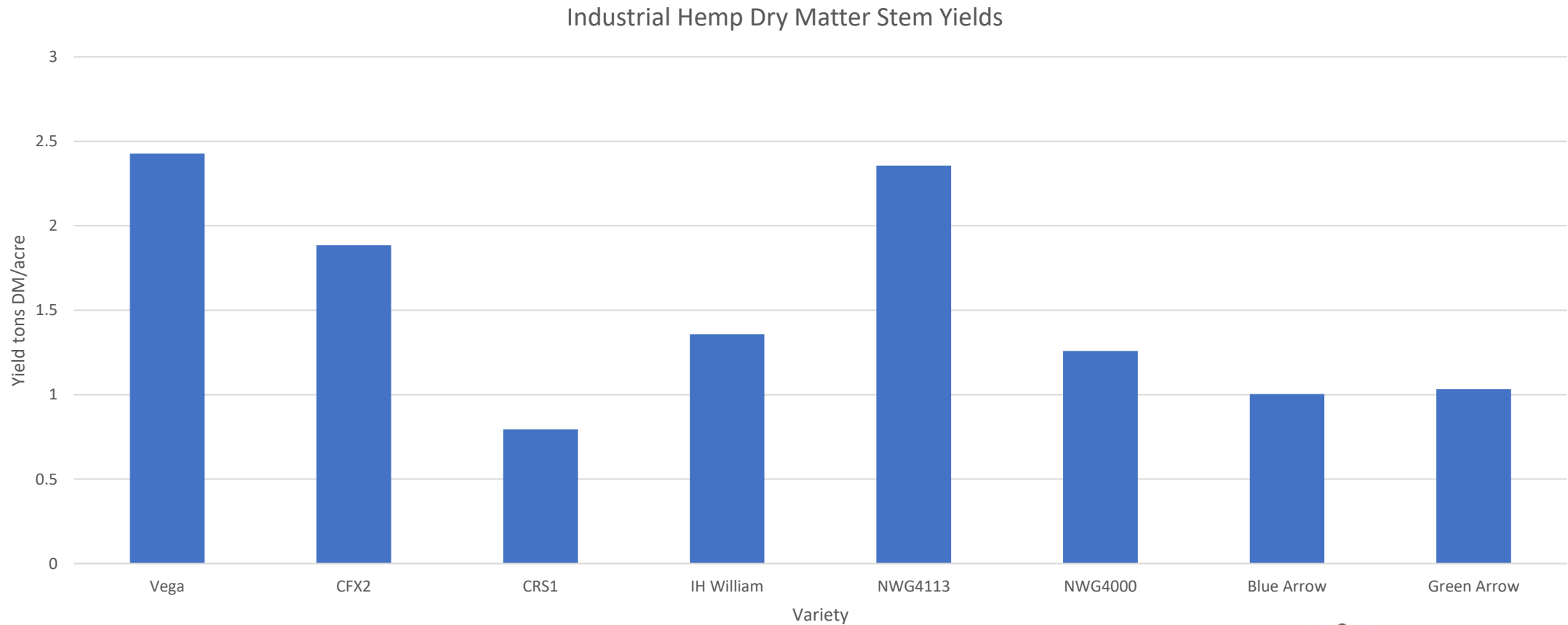


# Variety Evaluation – Local data

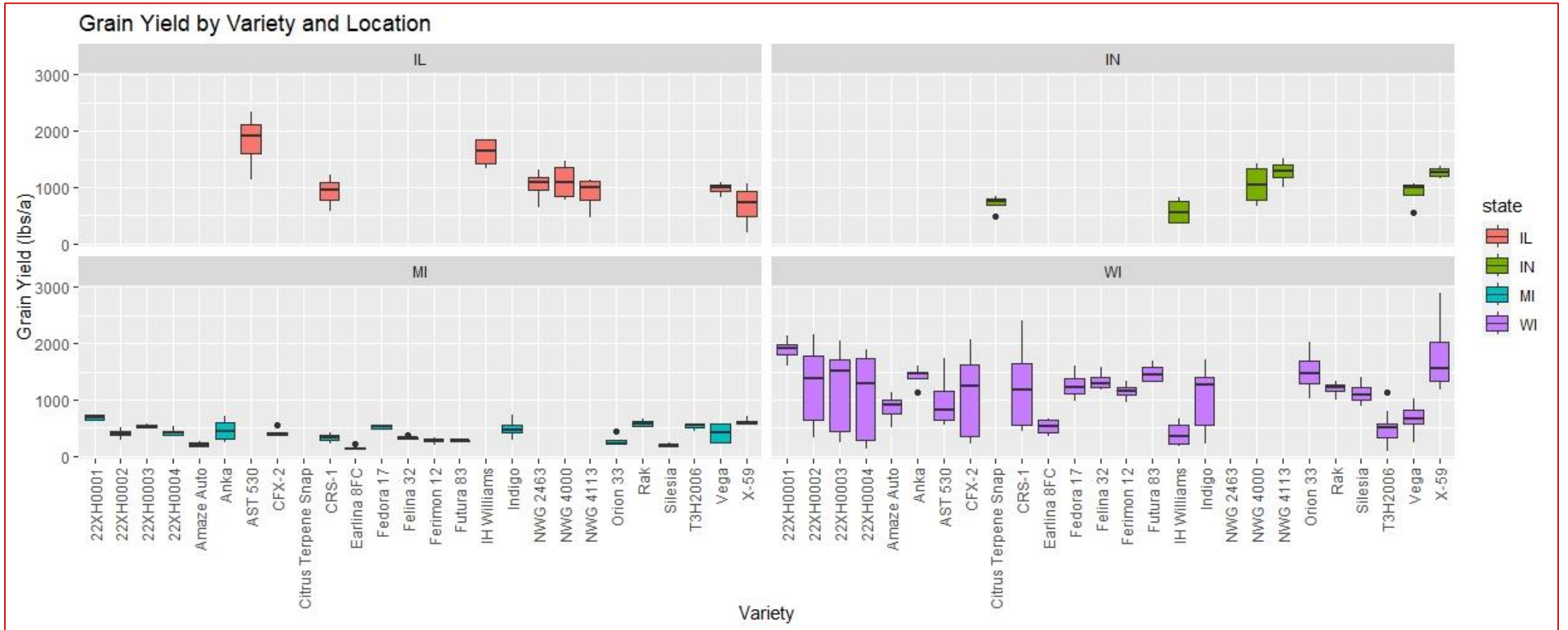


# Variety Evaluation – Chippewa County

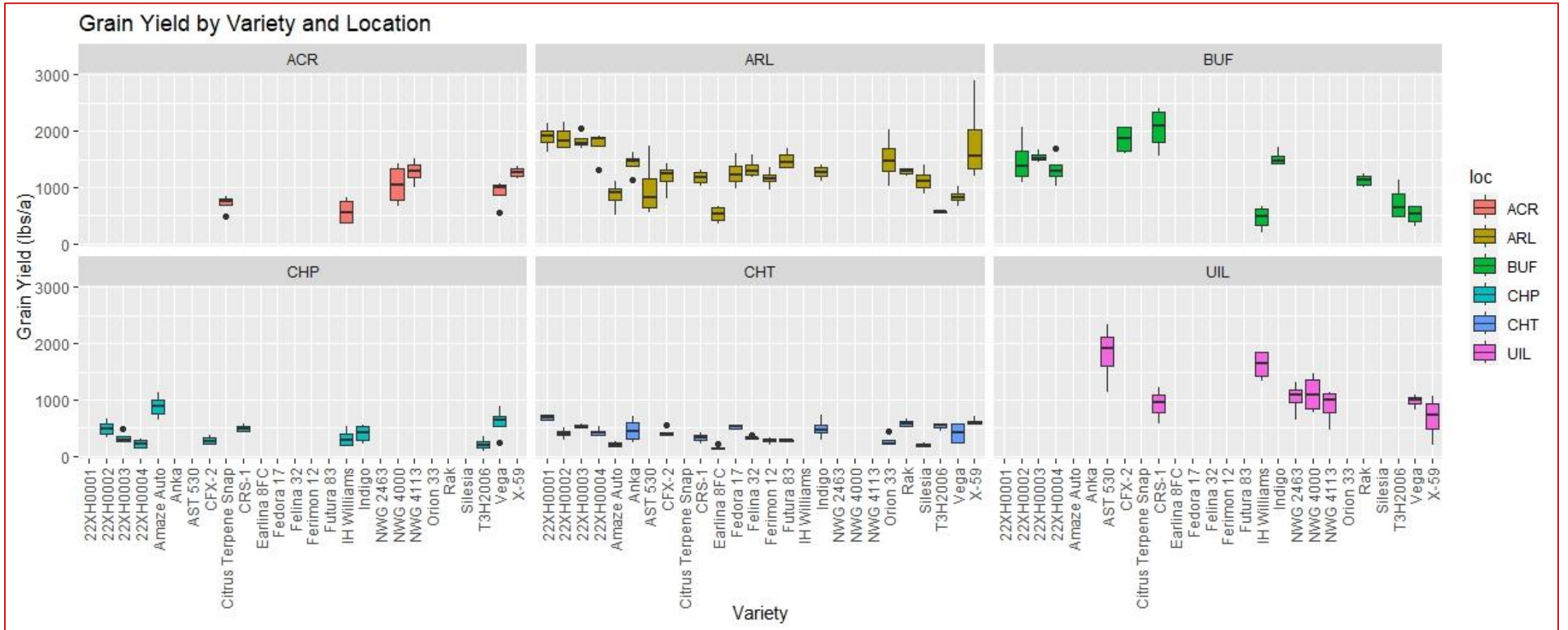
## Fiber Yield



# Variety Evaluation – Midwest

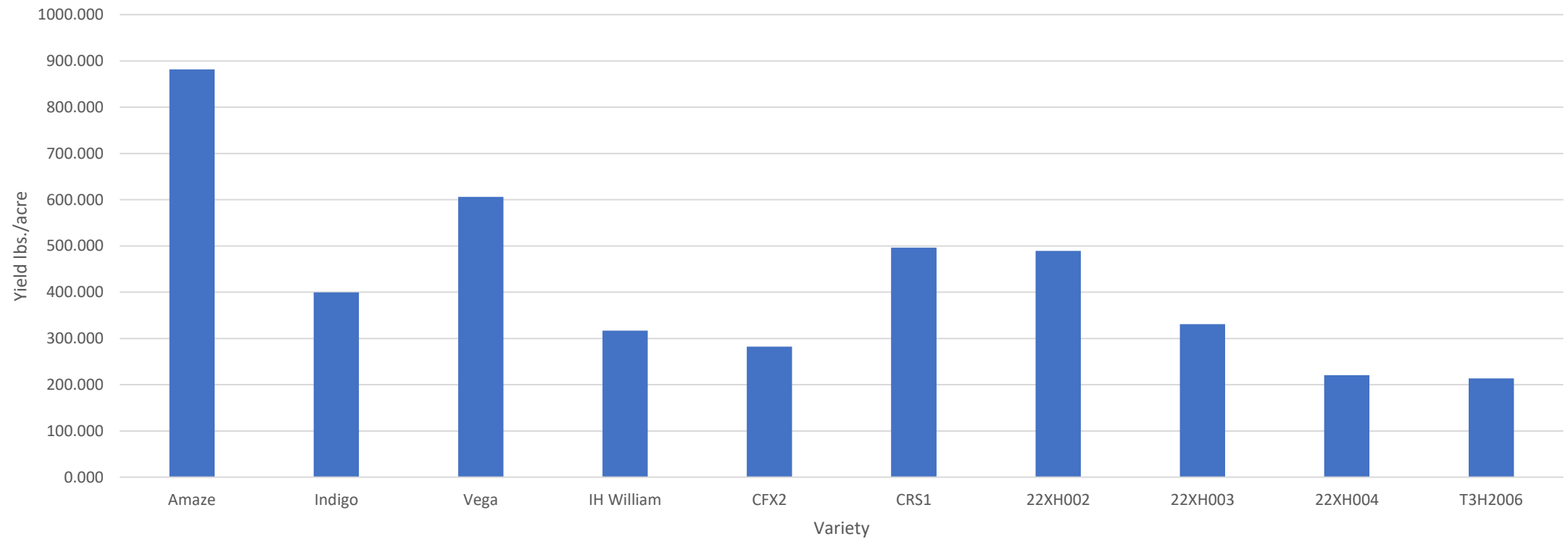


# Variety Evaluation – Local data



# Variety Evaluation – Chippewa County Grain (2023)

Grain yield by variety

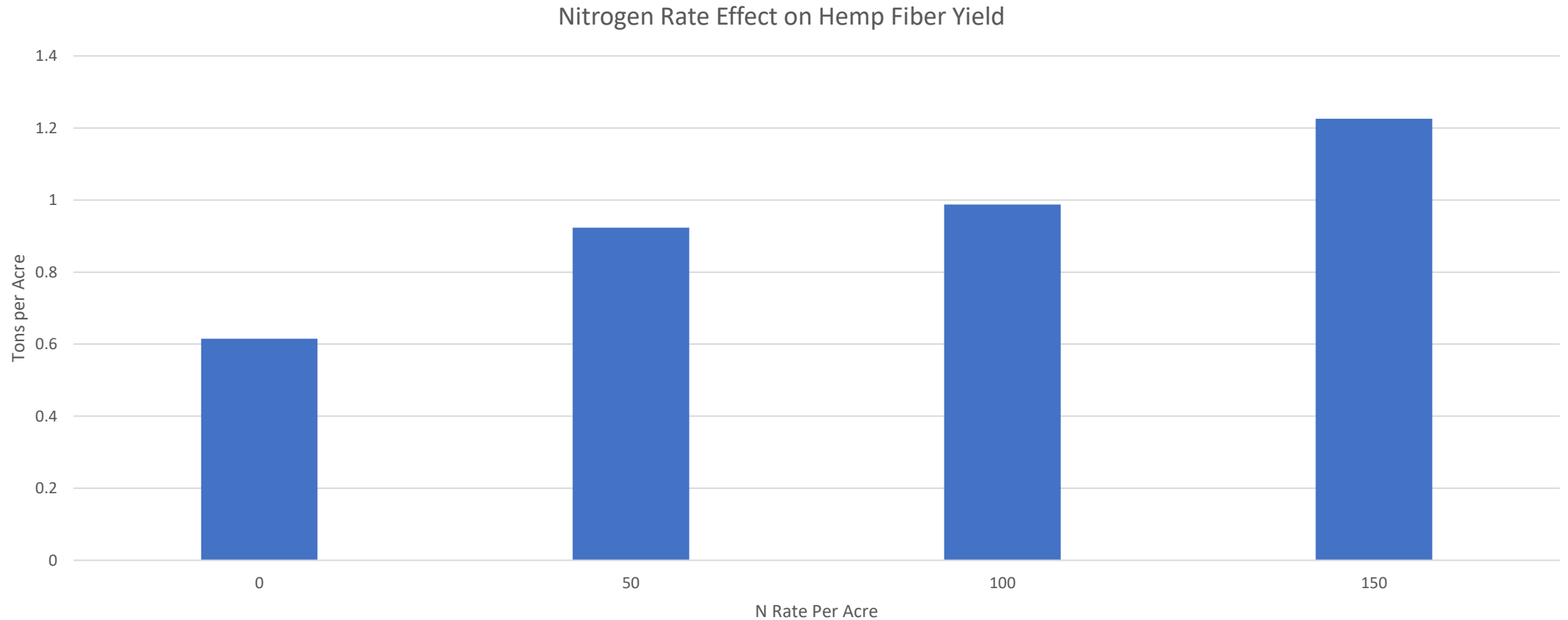




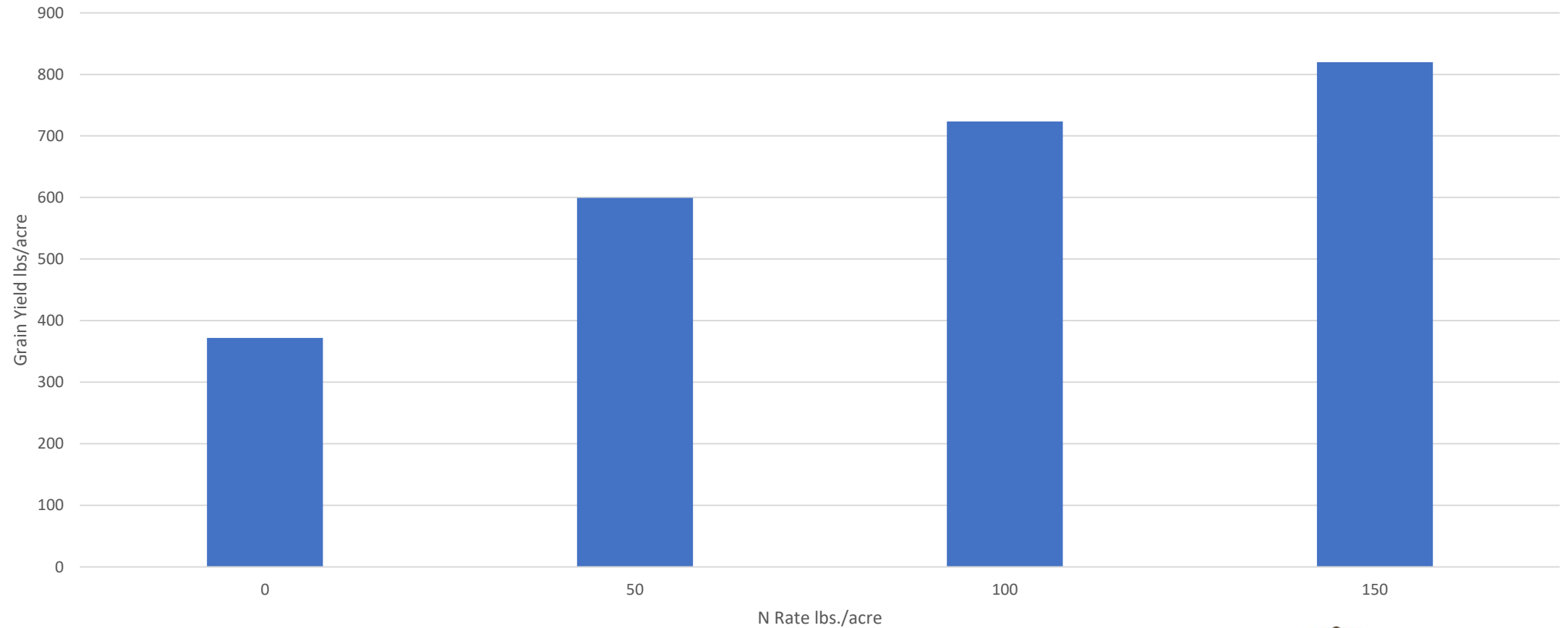
# Nitrogen Trial



# Nitrogen Rate Effect on Hemp Fiber Yield



# Nitrogen Rate Effect on Hemp Grain Yield



# Hemp as Forage Ingredient

- Popular cattle feed
- Short growing season
- Planned or emergency forage
- Generally harvested at flower



# Locations

Chippewa

Buffalo

Ho Chunk  
Nation



# Preliminary data

- Three locations
  - Chippewa County
  - Buffalo County
  - Ho-Chunk Nation



# 2021

- One replication at each location
- Some varieties more mature than others

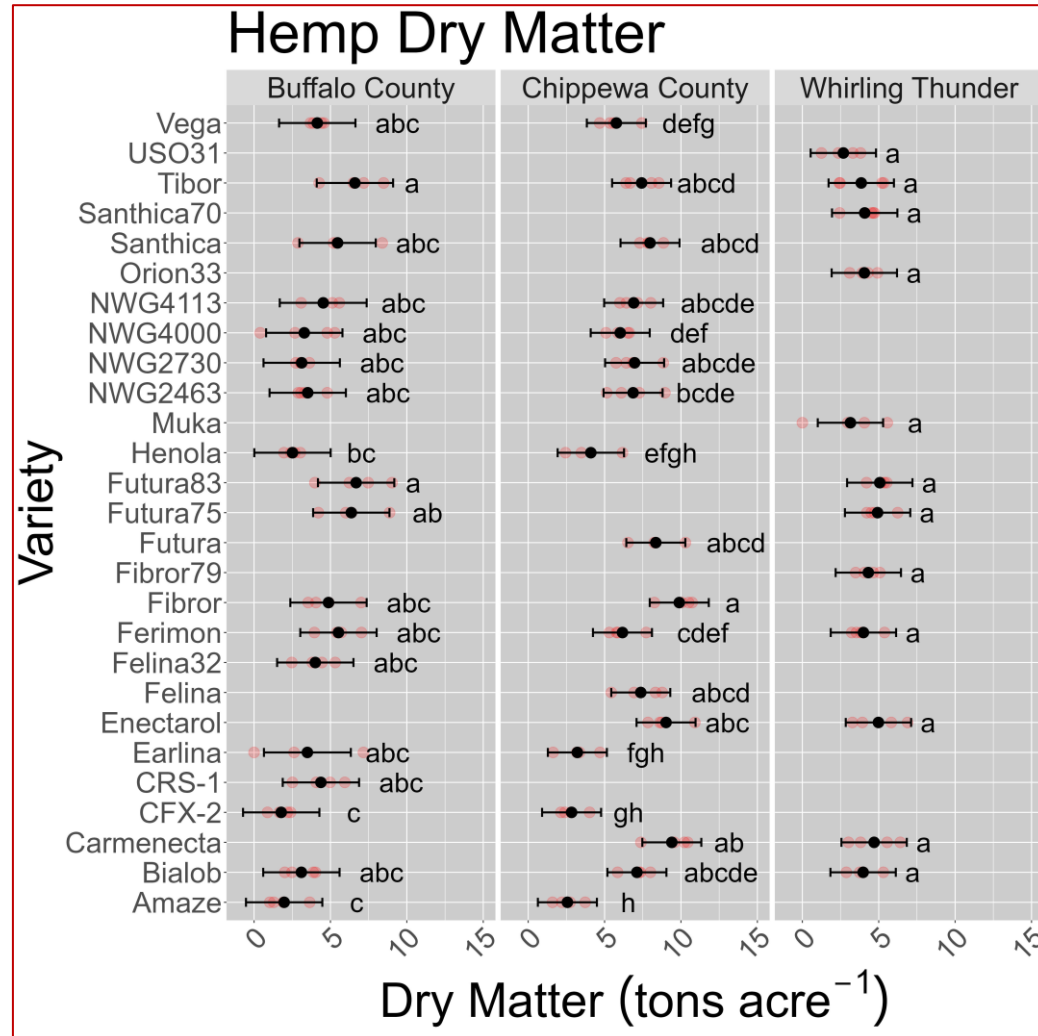
Variety	Height (inches)	% DM	DM/acre (tons)	Crude Protein (%)	TDN (%)
<b>Futura 75</b>					
Buffalo	63	24.34	2.6	NA	NA
Chippewa	50	19.47	3.1	17.56	58.00
Monroe	88	20.20	4.9	20.25	58.81
<b>Tiborszallasi</b>					
Buffalo	80	21.25	3.5	NA	NA
Chippewa	65	21.11	3.8	18.45	60.04
Monroe	86	20.98	6.5	14.50	56.41
<b>Secuieni Jubileu</b>					
Buffalo	65	23.18	2.5	NA	NA
Chippewa	43	23.32	2.0	20.36	61.02
Monroe	92	21.68	2.4	15.70	56.85
<b>Felina 32</b>					
Buffalo	58	20.78	2.8	NA	NA
Chippewa	47	20.99	3.5	22.69	62.35
Monroe	72	21.73	4.0	15.80	55.66
<b>Henola</b>					
Buffalo	57	23.50	2.4	NA	NA
Chippewa	40	24.47	2.8	19.04	60.00
Monroe	78	20.49	1.8	15.10	54.64
<b>Bialobrzeskie</b>					
Buffalo	64	22.28	2.2	NA	NA
Chippewa	48	22.01	2.6	17.71	58.90
Monroe	77	22.06	4.1	17.20	56.76
<b>Ferimon</b>					
Buffalo	63	21.72	2.7	NA	NA
Chippewa	49	19.47	2.5	21.10	58.47
Monroe	72	22.67	3.9	12.2	55.23
<b>Fibror 79</b>					
Buffalo	77	19.33	2.1	NA	NA
Chippewa	45	16.58	2.1	19.67	57.43
Monroe	79	17.04	3.3	20.2	55.40

# 2022 Planting and Harvest Dates

Location	Planting Date	Forage Harvest Date	Days to Harvest
Buffalo	June 18	August 5	48
Chippewa	June 14	August 1	48
Whirling Thunder	June 21	August 2	42



# 2022 Forage Yield

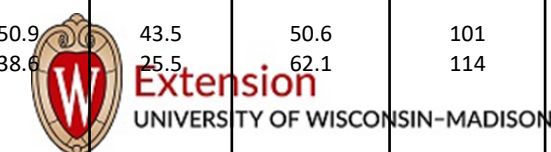


- 27 varieties
- Drier soil conditions
- Three locations

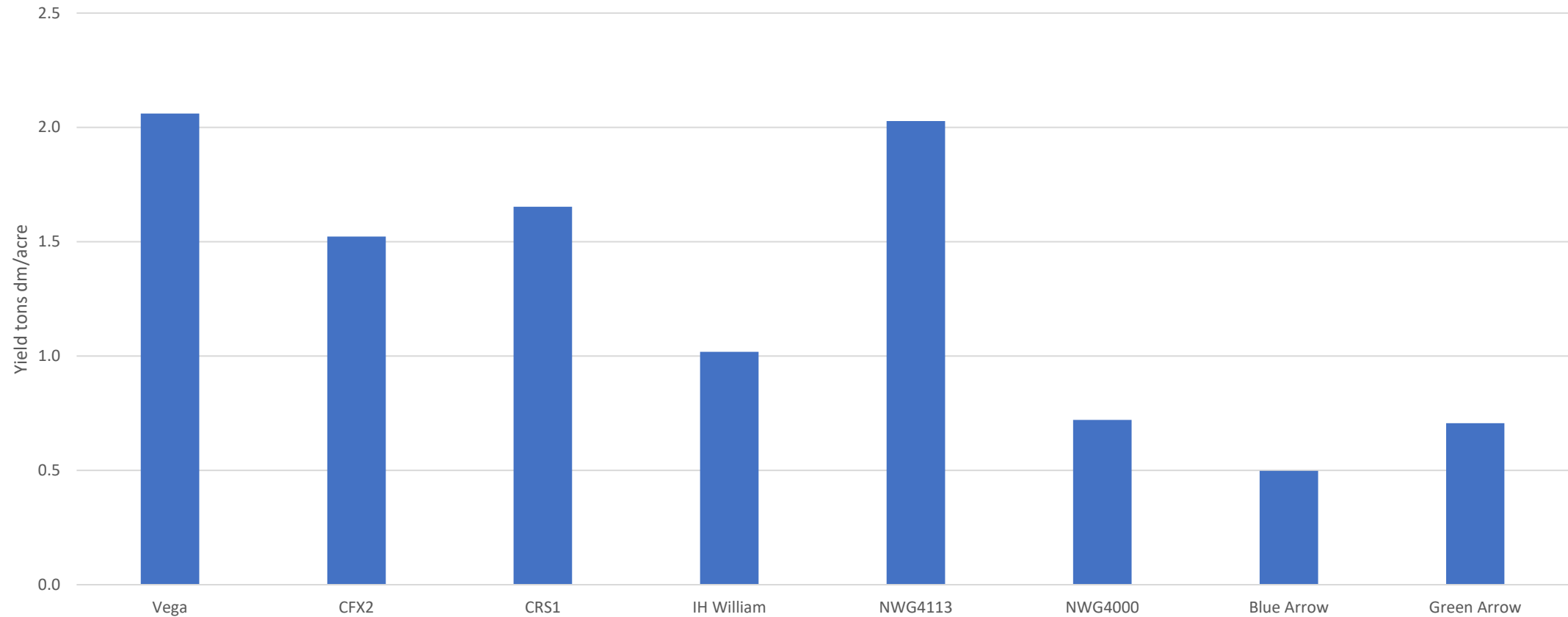
# 2022 Forage Quality

Variety	Yield Tons d.m./acre	Crude Protein %	ADF %	aNDFom %	NDFD30	TDN-ADF %	RFQ
Bialobrzeske							
Buffalo	2.7	12.4	48.2	50.3	45.6	51.3	110
Chippewa	1.2	11.3	45.6	50.2	44.9	53.4	109
Wh. Thunder	1.7	14.9	46.7	50.3	51.9	52.5	122
Carmenecta							
Chippewa	1.3	15.1	43.3	47.9	40.3	55.2	108
Wh. Thunder	1.7	17.7	38.7	41.5	46.5	58.8	139
CRS-1							
Buffalo	3.0	11.2	48.2	51.8	43.19	51.4	95
Earlina 8FC							
Buffalo	3.0	12.2	48.7	51.0	41.9	50.9	87
Chippewa	1.1	17.7	30.1	33.1	40.1	65.4	178
Enectarol							
Chippewa	1.2	14.1	42.2	48.6	42.3	56.0	109
Wh. Thunder	2.0	13.8	39.6	45.0	48.4	58.1	131
Felina 32							
Buffalo	3.5	14.8	47.6	51.2	44.7	51.9	105
Chippewa	0.9	12.5	38.7	45.4	43.2	58.8	122
Wh. Thunder	1.4	14.9	47.0	49.0	51.2	52.3	125
Ferimon							
Buffalo	2.7	9.9	52.0	53.8	42.5	48.4	95
Chippewa	1.1	9.6	44.3	49.5	42.3	54.4	107
Wh. Thunder	1.7	12.2	47.6	53.7	46.6	51.8	104
Fibror 79							
Buffalo	2.1	14.6	49.2	49.9	46.9	50.6	112
Chippewa	0.8	14.3	44.7	49.3	45.5	54.1	113
Wh. Thunder	1.0	14.8	44.1	47.9	48.3	54.6	123
Futura 75							
Buffalo	4.7	10.3	51.9	56.5	45.2	48.5	91
Chippewa	1.2	11.1	43.1	48.9	38.7	55.4	101
Wh. Thunder	1.5	18.4	42.2	45.6	51.1	56.0	135
Futura 83							
Buffalo	4.6	18.4	42.4	45.7	45.3	55.9	120
Wh. Thunder	2.1	22.6	37.6	37.6	57.7	59.6	183
Henola							
Buffalo	2.1	12.0	46.5	49.2	45.9	52.7	110
Chippewa	0.4	16.0	30.3	35.2	46.4	65.3	179

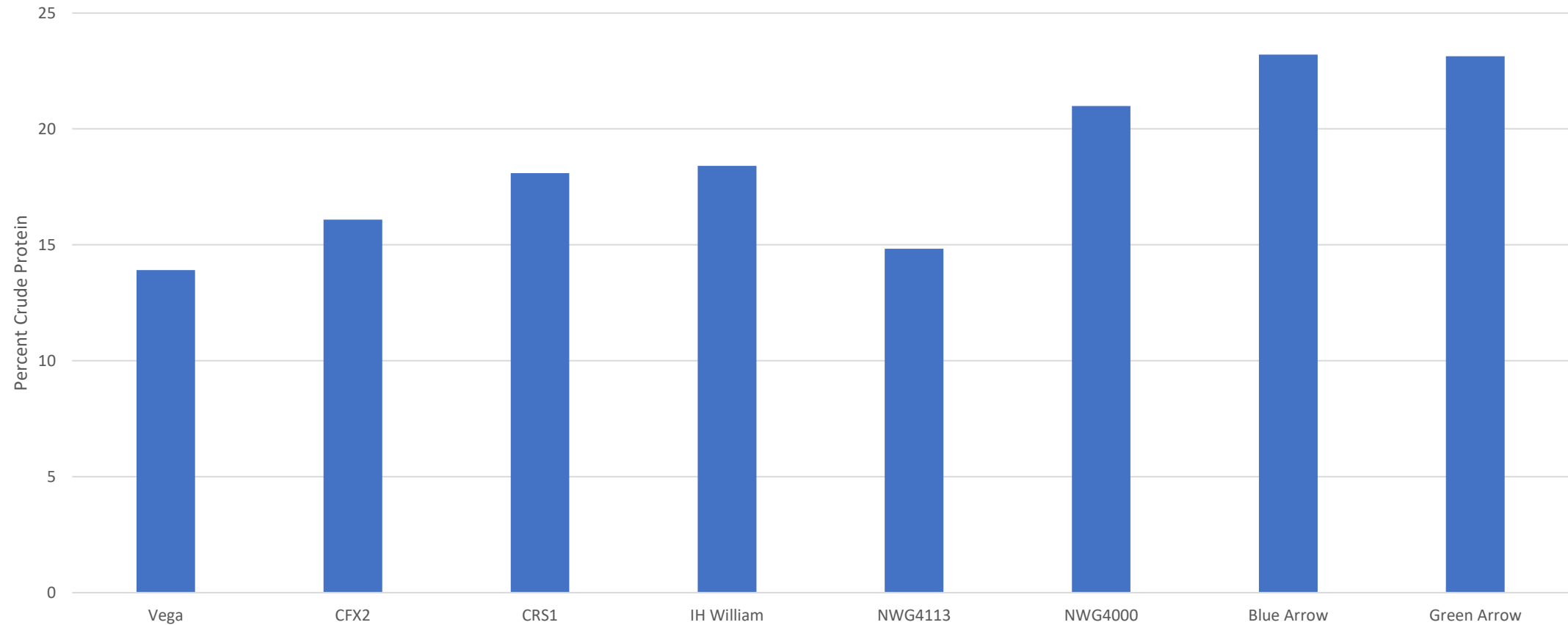
Variety	Yield Tons d.m./acre	Crude Protein %	ADF %	aNDFom %	NDFD30	TDN-ADF %	RFQ
Henola							
Buffalo	2.1	12.0	46.5	49.2	45.9	52.7	110
Chippewa	0.4	16.0	30.3	35.2	46.4	65.3	179
NWG2463							
Buffalo	2.5	11.3	46.4	47.7	30.8	52.7	83
Chippewa	1.2	12.7	41.5	47.1	49.7	56.6	135
NWG2730							
Buffalo	2.9	11.0	48.0	50.6	13.1	51.5	47
Chippewa	0.9	16.5	40.1	45.2	37.8	57.7	114
NWG4000							
Buffalo	2.8	15.8	46.2	48.3	24.6	52.9	73
Chippewa	1.0	11.8	39.7	44.2	31.8	58.0	108
NWG4113							
Buffalo	4.7	18.5	43.7	50.5	42.0	54.9	104
Chippewa	1.0	12.2	34.4	44.2	39.3	58.9	120
Orion 33							
Wh. Thunder	1.1	22.9	36.4	36.6	52.0	60.6	175
Santhica 70							
Buffalo	2.7	14.0	50.9	54.1	41.6	49.2	86
Wh. Thunder	1.3	13.8	50.7	54.9	49.0	49.4	102
Tiborszallasi							
Buffalo	3.1	13.0	51.6	55.4	40.3	48.7	84
Chippewa	1.0	14.8	43.3	47.3	42.0	55.2	115
Wh. Thunder	1.3	17.9	42.5	46.1	47.3	55.1	125
USO 31							
Wh. Thunder	1.2	17.9	42.5	43.6	48.0	55.8	135
Vega							
Buffalo	2.1	10.9	49.1	50.9	43.5	50.6	101
Chippewa	1.0	12.2	34.4	38.6	25.5	62.1	114



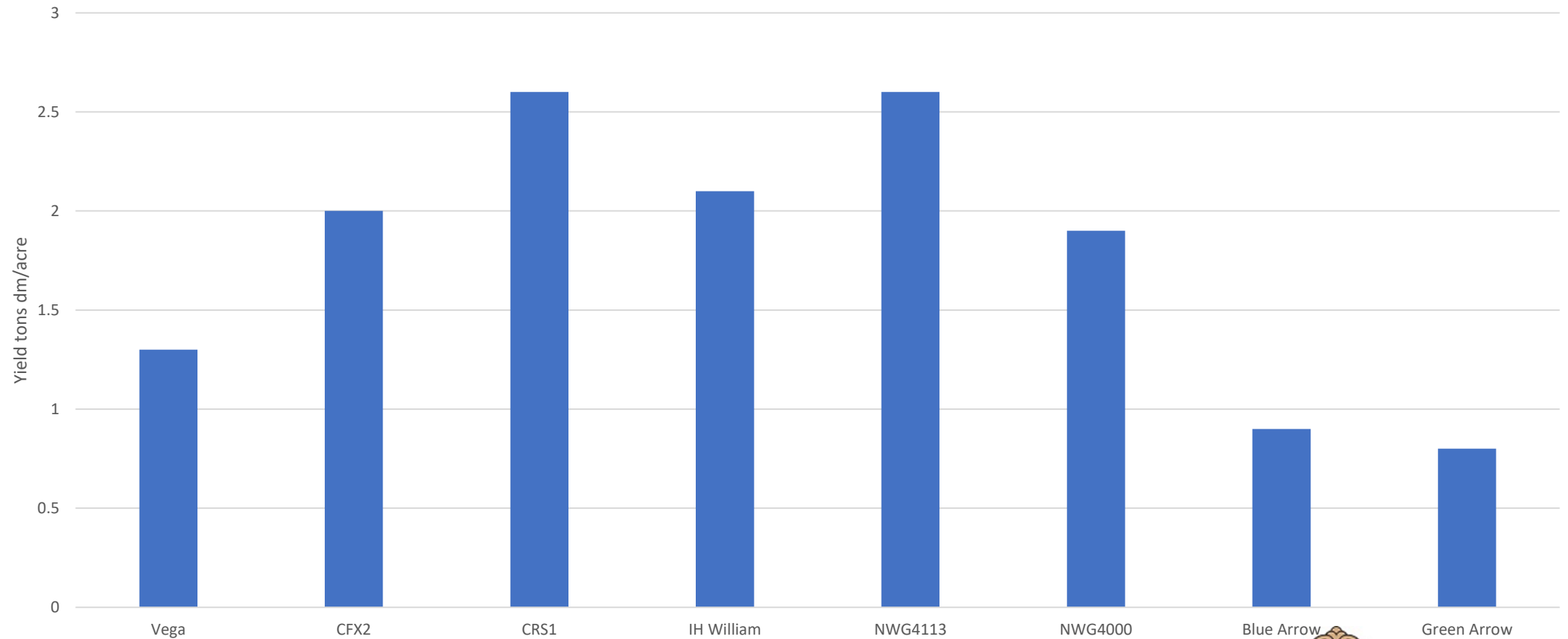
# 2023 Chippewa County Hemp Forage Yield



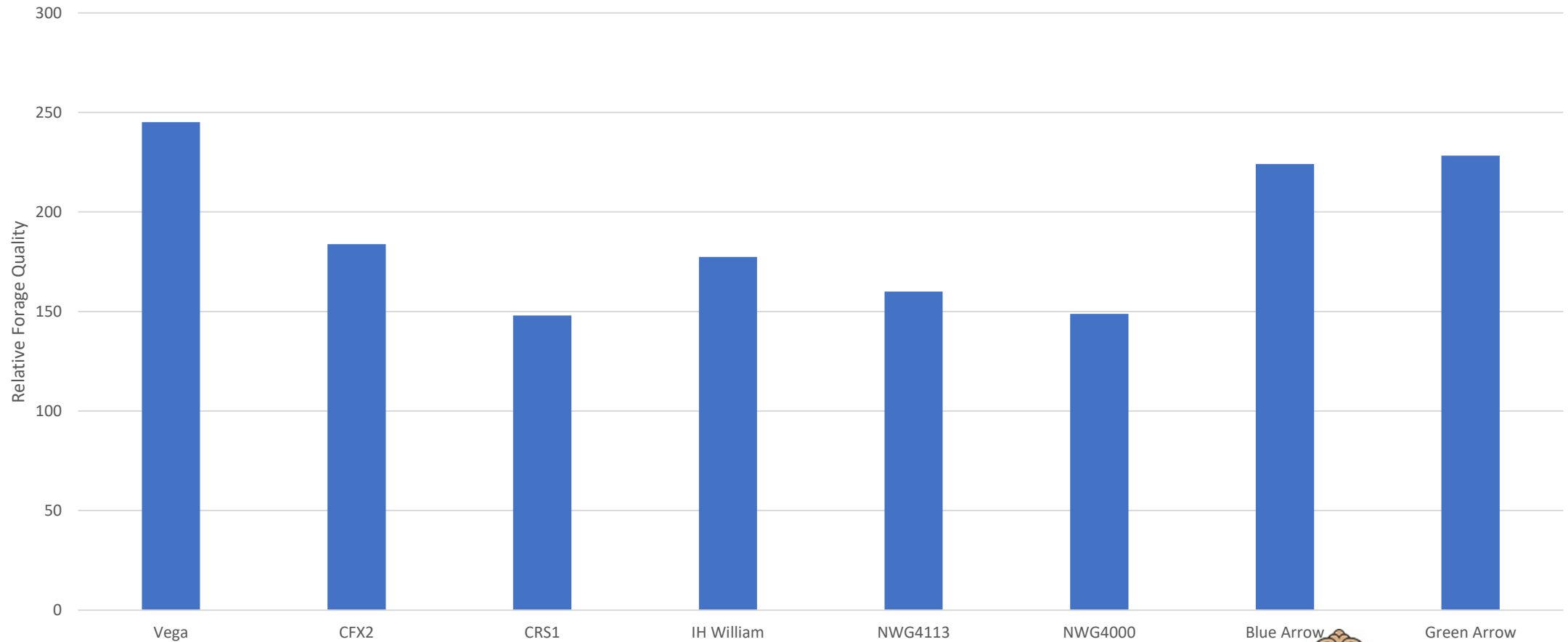
# 2023 Chippewa County Hemp Forage Crude Protein Content



# 2023 Buffalo County Hemp Forage Yield



# 2023 Buffalo County Hemp Variety Forage Quality



# Enterprise Budget Estimate (Fiber)

<b>Expenses</b>	<b>Conventional</b>	<b>Organic</b>
Fertilizer	\$101.90	\$339.25
Seed	\$220.00	\$220.00
Pesticides	\$6.00	\$0.00
Other (land rent, soil testing, permit, etc.)	\$159.45	\$159.45
<b>Total Production Costs</b>	<b>\$437.35</b>	<b>\$718.70</b>
Field Preparation and Planting	\$45.00	\$78.00
Harvest	\$162.25	\$162.25
Storage and Hauling	\$32.50	\$32.50
<b>Total Costs (no return to management)</b>	<b>\$677.10</b>	<b>\$991.45</b>
<b>Breakeven Cost Per Ton (based on 5 ton per acre yield)</b>	<b>\$135.42</b>	<b>\$198.29</b>



# Opportunities

- Grows well in Wisconsin
- All types
  - Grain, Fiber, Essential oil
- Pollinator friendly
- Forage potential
- Fast growing
  - Early soil cover
  - Early fiber harvest
  - Cover crop friendly





# Challenges

- Market for fiber
- Seed oil market
- Essential oil
  - Market flooded in 2020
- Forage
  - Needs to be legal

- Keeping THC below 0.03%
  - Varieties
  - Late harvest
  - Weather

If above 0.03% THC.....



# Support and Sponsors

North Central Region Sustainable  
Agriculture and Research  
Education Partnership Grant



- Triple T Farms
- Ho-chunk Nation
- Joe Bragger
- Chippewa and Buffalo Counties

# Questions?

Jerry Clark

Chippewa, Dunn, Eau Claire

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<https://go.wisc.edu/v3ez3z>

